SAFETY DATA SHEET
according to 1907/2006/EC, article 31

CB 180S D 65, CB 200S D 65, CB 400 D 65, CB 600 D 65

SECTION 1. IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1 Product identifier

Product name: CB 180S D 65, CB 200S D 65, CB 400 D 65, CB 600 D 65
Substance: ALUMINIUM PASTE IN DOWANOL PM

1.2 Relevant identified uses of the substance or mixture and uses advised against.

Identified uses: Pigments

1.3 Details of the supplier of the safety data sheet.

Manufacturer: CARLFORS BRUK AB

BOX 44
SE-561 21 HUSKVARNA SWEDEN
Tel: +46 36389500
E-mail: cb@carlfors.se

1.4 Emergency telephone number.

Emergency number: +46 8337043

SECTION 2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture:

Classification according to: CLP/GHS EC No 1272/2008.

Flam. Sol. 1. H228
STOT SE 3. H336

Note T regulation (EC) No 1272/2008: This product may be marketed in a form which does not have the physical hazards as indicated in the entry in part 3. Tests were done according to Transport of dangerous goods, Manual of tests and criteria.

Additional Information: See section 16.

2.2 Label elements:

Label elements according to Regulation (EC) No 1272/2008 (CLP).

Hazard pictograms: GHS02, GHS07

Signal word: Danger

Hazard Statements:
SAFETY DATA SHEET

according to 1907/2006/EC, article 31

CB 180S D 65, CB 200S D 65, CB 400 D 65, CB 600 D 65

H228 Flammable solid.
H336 May cause drowsiness or dizziness.

Precautionary statements:
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P243 Take action to prevent static discharges.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P370 + P378 In case of fire: Use sand, mineral wool or special powder for metal fire, never use water, halones, foam or carbon dioxide.
P402 + P404 Store in a dry place. Store in a closed container.

2.3 Other hazards:
Vapor can form explosive mixtures with air. Vapours are heavier than air and may spread along floors.

SECTION 3. COMPOSITION / INFORMATION ON INGREDIENTS

3.1 Substances
3.2 Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Cas-no:</th>
<th>Einecs no:</th>
<th>REACH registration no:</th>
<th>Contents %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium powder</td>
<td>7429-90-5</td>
<td>231-072-3</td>
<td>01-2119529243-45-0051</td>
<td>63-67</td>
</tr>
<tr>
<td>GHS/CLP-classification:*</td>
<td>Flam. Sol. 1, H228</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Cas-no:</th>
<th>Einecs no:</th>
<th>REACH registration no:</th>
<th>Contents %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dowanol PM (1-methoxi-2-propanol)</td>
<td>107-98-2</td>
<td>203-539-1</td>
<td>01-2119457435-35-xxxx</td>
<td>33-37</td>
</tr>
</tbody>
</table>

* See section 16.

SECTION 4. FIRST-AID MEASURES

4.1 Description of first aid measures:

General information: No additional information available.

Inhalation: Fresh air and rest.

Skin contact: Take of contaminated clothes, wash skin with water and soap.

Eye contact: Remove any contact lenses. Rinse immediately with plenty of water, also under the eyelids. Call doctor if irritation persists.

Ingestion: Don't induce vomiting. Call doctor. Rinse mouth with water and drink water.

4.2 Most important symptoms and effects, both acute and delayed: Inhalation of 1-methoxi-2-propanol can cause dizziness and tiredness.
SAFETY DATA SHEET
according to 1907/2006/EC, article 31

CB 180S D 65, CB 200S D 65, CB 400 D 65, CB 600 D 65

SECTION 5. FIRE-FIGHTING MEASURES

5.1 Extinguishing media:

Suitable extinguishing agents: Extinguish fire with sand and mineral wool. Can also be extinguished with foam or carbon dioxide during the first minutes when the solvent in the aluminium paste is burning. After a short time, when the solvent has burned, it is a metal fire, and then only use sand, mineral wool or special powder for metal fires.

Unsuitable extinguishing agents: Do not use water.

5.2 Special hazards arising from the substance or mixture: Material can release vapours that readily form flammable mixtures. Vapour accumulation could flash and/or explode if ignited. Vapours of 1-methoxy-2-propanol are heavier than air and may spread along floors.

5.3 Advice for firefighters: No special measures required.

SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:
Wear protective equipment. Eliminate fire and explosion risk by keeping ignition sources out of the area.

6.2 Environmental precautions:
Do not allow product to reach sewage system or water resources. Inform authorities in case product reaches water or sewage system.

6.3 Methods and material for containment and cleaning up:
Collect mechanically. Pay attention to the fire, explosion and health hazards caused by the product. Absorb with liquid binding material (sand, diatomite, universal binders, sawdust) and put in a dry receptacle. Do not flush with water or aqueous cleaning agents. Dispose of waste material in accordance with local, state or federal regulations.

6.4 Reference to other sections:
See section 7 for safe handling. See section 8 for protective equipment. See section 13 for waste treatment methods.

SECTION 7. HANDLING AND STORAGE

7.1 Precautions for safe handling:
Good ventilation. Mechanical ventilation and local exhaust can be needed. Keep drums closed as far as possible. Avoid direct contact with aluminium paste. No smoking, fire, sparks or welding. Prevent sparks arising from static electricity.

Wash hands during breaks and at the end of the work. Keep away from foodstuffs, beverages and feed. Do not eat, drink, smoke or sniff while working. Water for eye flushing to be available.

7.2 Conditions for safe storage, including any incompatibilities:
Store in a cool, well-ventilated, dry place in tightly closed containers. Protect from direct sunlight. Keep away from sources of ignition-No smoking.

7.3 Specific end use(s):
See section 1, identified uses.
SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters:

DNEL long-term, worker, for aluminium metal powder/dust is 3.72 mg aluminium/m3.
PNEC-values from 46-17800 µg/l depending on water chemistry.

PNEC 1-methoxy-2-propanol: sea water 1 mg/l and fresh water 10 mg/l.
DNEL 1-methoxy-2-propanol:
Workers, acute-local effects, inhalation 553.5 mg/m3
Workers, long-term systemic effects, inhalation 369 mg/m3.
Workers, long-term systemic effects, dermal 50.6 mg/kg body weight/day.

Occupational exposure limits (limit value - eight hours):

<table>
<thead>
<tr>
<th>Country</th>
<th>Aluminium powder</th>
<th>Dowanol PM (1-methoxy-2-propanol)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Austria</td>
<td>10 mg/m3</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Canada - Québec</td>
<td>10 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Denmark</td>
<td>5 mg/m3 (inhalable aerosol)</td>
<td>50 ppm</td>
</tr>
<tr>
<td></td>
<td>2 mg/m3 (respirable)</td>
<td></td>
</tr>
<tr>
<td>Finland</td>
<td>10 mg/m3 (inhalable aerosol)</td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>5 mg/m3 (respirable aerosol)</td>
<td></td>
</tr>
<tr>
<td>France</td>
<td>4 mg/m3 (inhalable aerosol)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1.5 mg/m3 (respirable aerosol)</td>
<td>100 ppm</td>
</tr>
<tr>
<td>Germany</td>
<td>6 mg/m3 (respirable aerosol)</td>
<td></td>
</tr>
<tr>
<td>Hungary</td>
<td>10 mg/m3 (inhalable aerosol)</td>
<td></td>
</tr>
<tr>
<td>Italy</td>
<td>10 mg/m3 (respirable aerosol)</td>
<td>100 ppm</td>
</tr>
<tr>
<td>Spain</td>
<td>5 mg/m3 (respirable aerosol)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>10 mg/m3 (inhalable aerosol)</td>
<td></td>
</tr>
<tr>
<td>United Kingdom</td>
<td>4 mg/m3 (respirable aerosol)</td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>10 mg/m3 (inhalable aerosol)</td>
<td></td>
</tr>
<tr>
<td>USA</td>
<td>15 mg/m3 (total dust)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5 mg/m3 (respirable dust)</td>
<td></td>
</tr>
</tbody>
</table>

8.2 Exposure controls:

General protective and hygienic measures: Wash hands during breaks and at the end of the work. Keep away from foodstuffs, beverages and feed. Do not eat, drink, smoke or sniff while working.

Personal protective equipment:

Breathing equipment: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include: Half-face filter respirator Type A filter material.

Protection of hands: Protective gloves of for example Butyl rubber or nitrile rubber. Change protective gloves regularly.

Eye protection: Protective goggles if there is a risk of splashing.
Skin protection: Protective clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

* Refer to 1-methoxy-2-propanol

9.1 Information on basic physical and chemical properties:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Paste, gray</td>
</tr>
<tr>
<td>Odour</td>
<td>* Mild alcoholic</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>* No information</td>
</tr>
<tr>
<td>pH</td>
<td>NA</td>
</tr>
<tr>
<td>Melting point/freezing point (°C)</td>
<td>* - 95</td>
</tr>
<tr>
<td>Initial boiling point/boiling range (°C)</td>
<td>* 119-122</td>
</tr>
<tr>
<td>Flash point (°C)</td>
<td>* 32</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>* No information</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Flammable solid</td>
</tr>
<tr>
<td>Upper/lower flammability/explosive limits</td>
<td>* 1,5-13,7 %</td>
</tr>
<tr>
<td>Vapour pressure (kPa)</td>
<td>* 1,33 (20 °C)</td>
</tr>
<tr>
<td>Vapour density (air=1)</td>
<td>* No information</td>
</tr>
<tr>
<td>Density (g/cm³)</td>
<td>0,8-1,2 (Density = volume weight)</td>
</tr>
<tr>
<td>Solubility in water (weight-%)</td>
<td>* Soluble in water.</td>
</tr>
<tr>
<td>Partition coefficient, log Pow</td>
<td>* -0,43</td>
</tr>
<tr>
<td>Auto-ignition temperature (°C)</td>
<td>* 270</td>
</tr>
<tr>
<td>Decomposition temperature (°C)</td>
<td>* No information</td>
</tr>
<tr>
<td>Viscosity</td>
<td>NA</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No</td>
</tr>
</tbody>
</table>

9.2 Other information: No additional information.

SECTION 10. STABILITY AND REACTIVITY

10.1 Reactivity:
Flammable solid.

10.2 Chemical Stability:
The product is stable if used and stored according to specifications.

10.3 Possibility of hazardous reactions:
Hydrogen development with water, alkali and acid.

10.4 Conditions to avoid:
Keep away from sources of ignition and heat.
SAFETY DATA SHEET
according to 1907/2006/EC, article 31

CB 180S D 65, CB 200S D 65, CB 400 D 65, CB 600 D 65

10.5 Incompatible material:
Reacts with alkalis, acids, water and oxidizing agents.

10.6 Hazardous decomposition products:
No dangerous decomposition products known.

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:
1-metoxy-2-propanol acute toxicity: Oral LD50 4016 mg/kg, rat. Dermal LD50 > 2000 mg/kg, rabbit. Inhalation LC50 > 25,8 mg/l, rat 6 h.

Aluminium powder: Oral LD50 (rat) > 2000 mg/kg bw. Inhalation LC50 (rat) > 888 mg/m3. Inhalation NOAEC (rat) = 10 mg/m3.

Inhalation may cause dizziness, nausea, headache and tiredness.

Skin contact: Degreasing, which may cause slight irritation and redness. 1-methoxy-2-propanol can be absorbed through the skin.

Eyes: Causes smart.

Ingestion: Can cause nausea, vomiting and diarrhea.

The above symptoms above refer to 1-methoxy-2-propanol, which is a part the aluminum paste. Aluminum powder and 1-methoxy-2-propanol has no known carcinogenic, mutagenic or toxic for reproduction properties.

SECTION 12. ECOLOGICAL INFORMATION

12.1 Toxicity:
Aluminum powder and 1-methoxy-2-propanol is not classified as dangerous for the environment.

1-methoxy-2-propanol acute toxicity
Fish 96 h LC50: > 6812 mg/l (Leucincus idus) (DIN 38412 part 15)
EC50 Daphnia magna 48 hours: 21100-25900 mg/l
ErC50 Algiers: > 1000 mg /l (Pseudokircheriella subcapitata) 7 d

The product aluminium paste in 1-methoxy-2-propanol is not classified as dangerous for the environment.

12.2 Persistence and degradability:
1-methoxy-2-propanol is readily biodegradable. 96 % (28 d) (OECD 301E)

12.3 Bioaccumulative potential:
1-methoxy-2-propanol BCF: < 100.

12.4 Mobility in soil:
Aluminium paste is a solid material and is not expected to penetrate into the soil.

12.5 Results of PBT and vPvB assessments:
This product is not, or does not contain, a substance that is a PBT or a vPvB.
12.6 Other adverse affects:
No additional information available.

SECTION 13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods:
Dispose of waste material in accordance with local, state or federal regulations. Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
European waste catalogue: 170409 – Metal waste contaminated with dangerous substances.
Empty contaminated packaging thoroughly. They can be recycled after thorough and proper cleaning.

SECTION 14. TRANSPORT INFORMATION

<table>
<thead>
<tr>
<th>ADR/RID</th>
<th>IATA</th>
<th>IMDG</th>
</tr>
</thead>
<tbody>
<tr>
<td>1325</td>
<td>1325</td>
<td>1325</td>
</tr>
<tr>
<td>4.1</td>
<td>4.1</td>
<td>4.1</td>
</tr>
<tr>
<td>II</td>
<td>II</td>
<td>II</td>
</tr>
</tbody>
</table>

14.2 UN proper shipping name:
Flammable solid, organic, n.o.s. (contains 1-methoxi-2-propanol and aluminium powder)

14.5 Environmental hazards: No

14.6 Special precautions for user:
Handling and storage according to section 7.

14.7 Transport in bulk according to Annex II of Marpol 73/78 and the IBC Code:
NA

SECTION 15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

15.2 Chemical safety assessment: No

SECTION 16. OTHER INFORMATION

H226 Flammable liquid and vapour.
H228 Flammable solid.
H336 May cause drowsiness or dizziness.
Flam. Liq. 3 = Flammable liquid, category 3
Flam. Sol. 1 = Flammable solid, category 1
STOT SE 3 = Specific organ toxicity – single exposure, category 3

List of abbreviations
ADR Accord Européen relatif au transport international des marchandises dangereuses par Route.
Revision has been done under following points 6, 7, 8 and 9. Take the place of 2017-03-08.